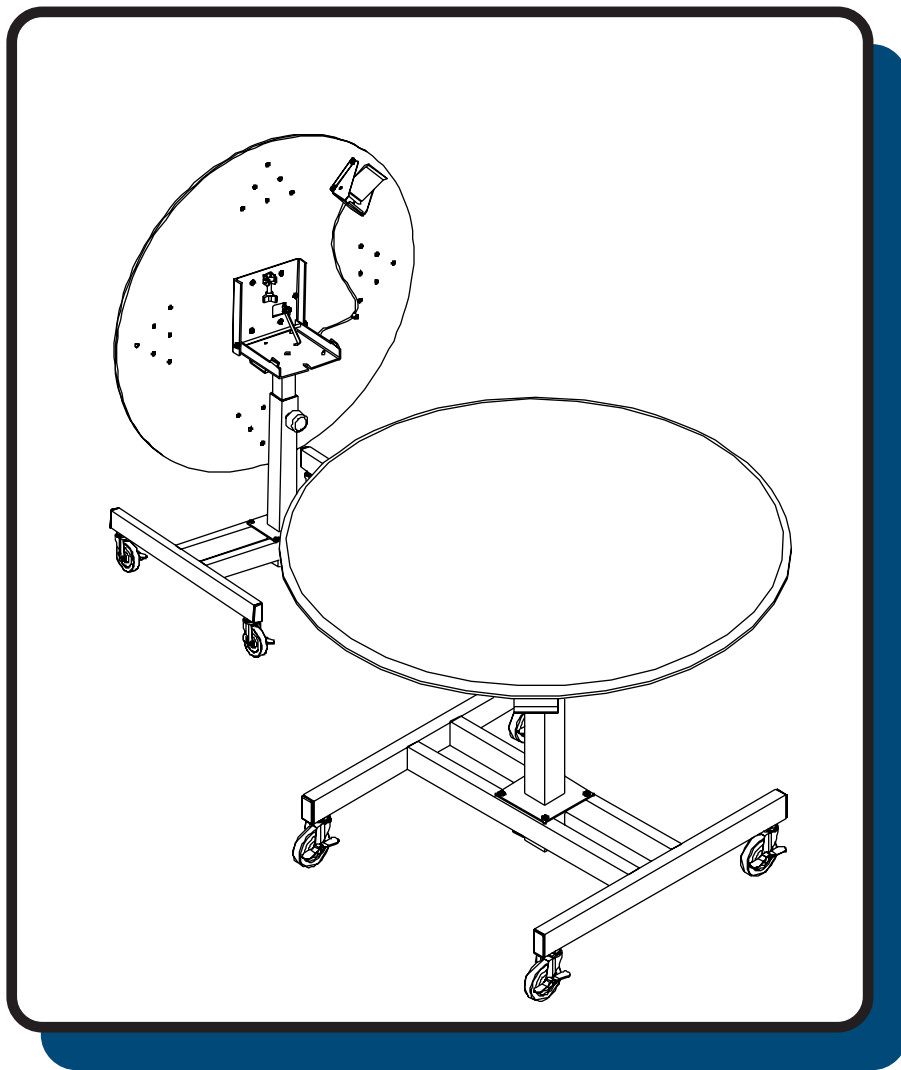


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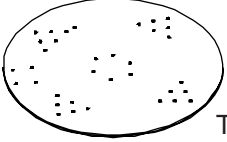


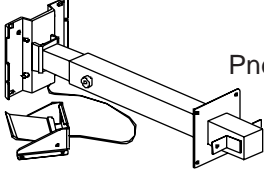

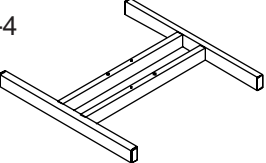



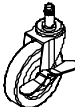


36" Round Pneumatic Flip Top Table



Assembly Instructions

Pneu Fold-36

36" Round Pneumatic Flip Top Table

Part	Drawing	Description	Qty	Part	Drawing	Description	Qty
P-1		Top Platform (in separate carton)	1 EA	Hardware List			
P-2		Flip-Top Bracket	1 EA	A		Screw M6 x 8MM	4 EA
P-3		Pneumatic Cylinder w/Paddle	1 EA	A1		Screw M6 x 15MM	16 EA
P-4		Metal Base	1 EA	B		Wood Screw 12MM	1 EA
				C		Adjustment Knob <i>(installed on pneumatic cylinders)</i>	1 EA
				D		Cable Tie Down	1 EA
				E		3" Locking Caster	4 EA
				F		Allen Wrench	1 EA
				G		Caster Wrench	1 EA

Pneu Fold-36

Assembly Diagram

To Assemble:

1. Identify and Separate all the Parts and Hardware.
2. Attach 1 Flip-Top Bracket (P-2) to the table Top (P-1) using 6 each screws (A1) as shown in illustration # 1. *(Tighten screws using Allen wrench (F)).*

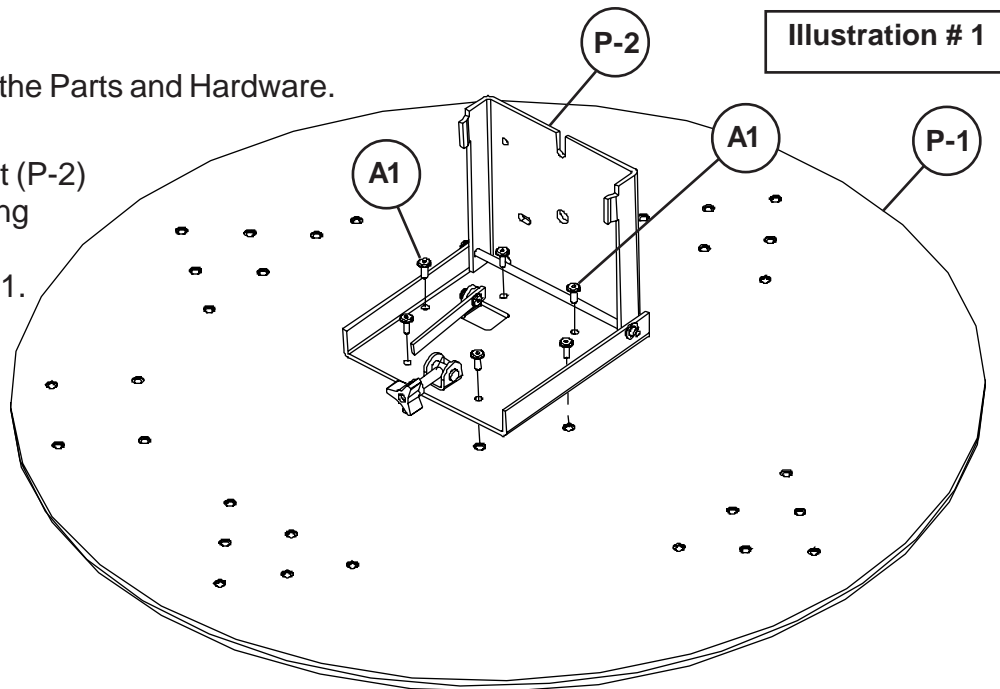
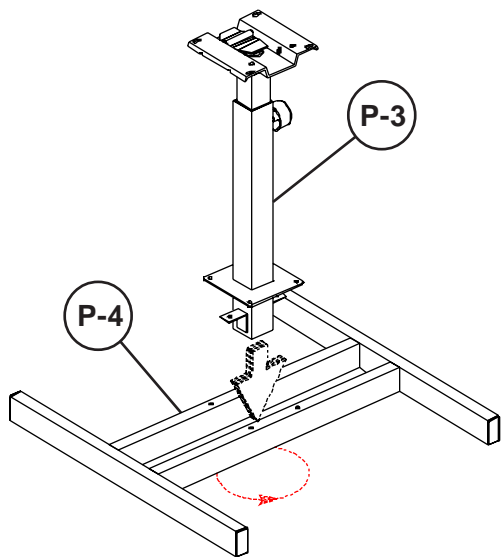
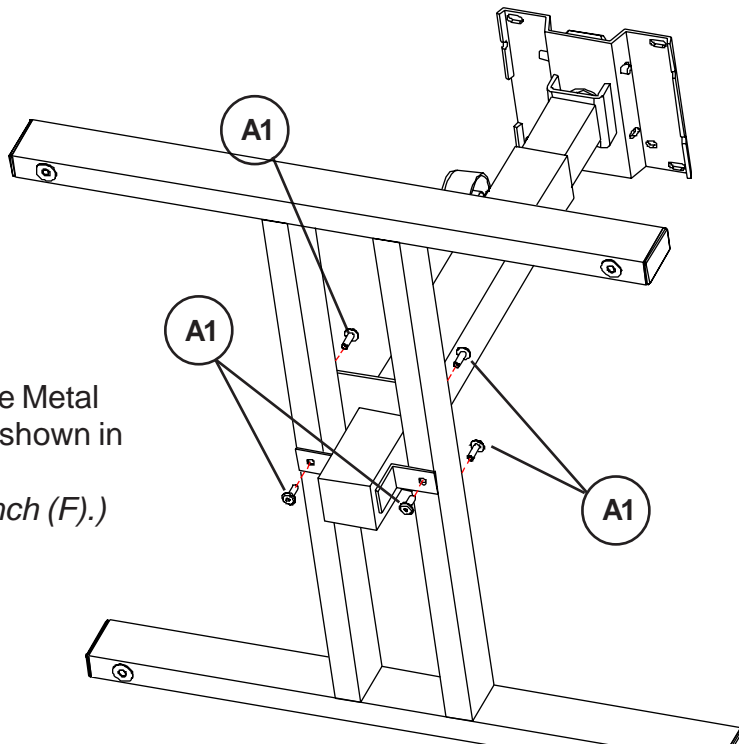


Illustration # 2



3. Insert Pneumatic Cylinder (P-3) through the crossbraces on (P-4) and turn 90 degrees as shown in illustration # 2.

Illustration # 3



4. Attach the Pneumatic Cylinder (P-3) to the Metal Base (P-4) using 6 each Screws (A1) as shown in illustration # 3. *(Tighten these 6 screws using Allen wrench (F).)*

5. Attach The top of the Pneumatic Cylinder (P-3) to the Flip-Top Bracket (P-2) using 4 each Screws (A) as shown in illustration # 4. (Tighten these 4 screws using Allen wrench (F).)

6. Attach 4 Locking Casters (E) to the bottom of the Metal Base (P-4). Tighten all Casters using Caster Wrench (G).

7. Secure Paddle (attached to Pneumatic Cylinder P-3) to the table Top (P-1) using 4 each screws (A1) as shown in illustration # 4.

8. Attach 1 each Cable Tie Down (D) to the table Top (P-1) using 1 each Wood Screw (B) as shown in illustration # 4.

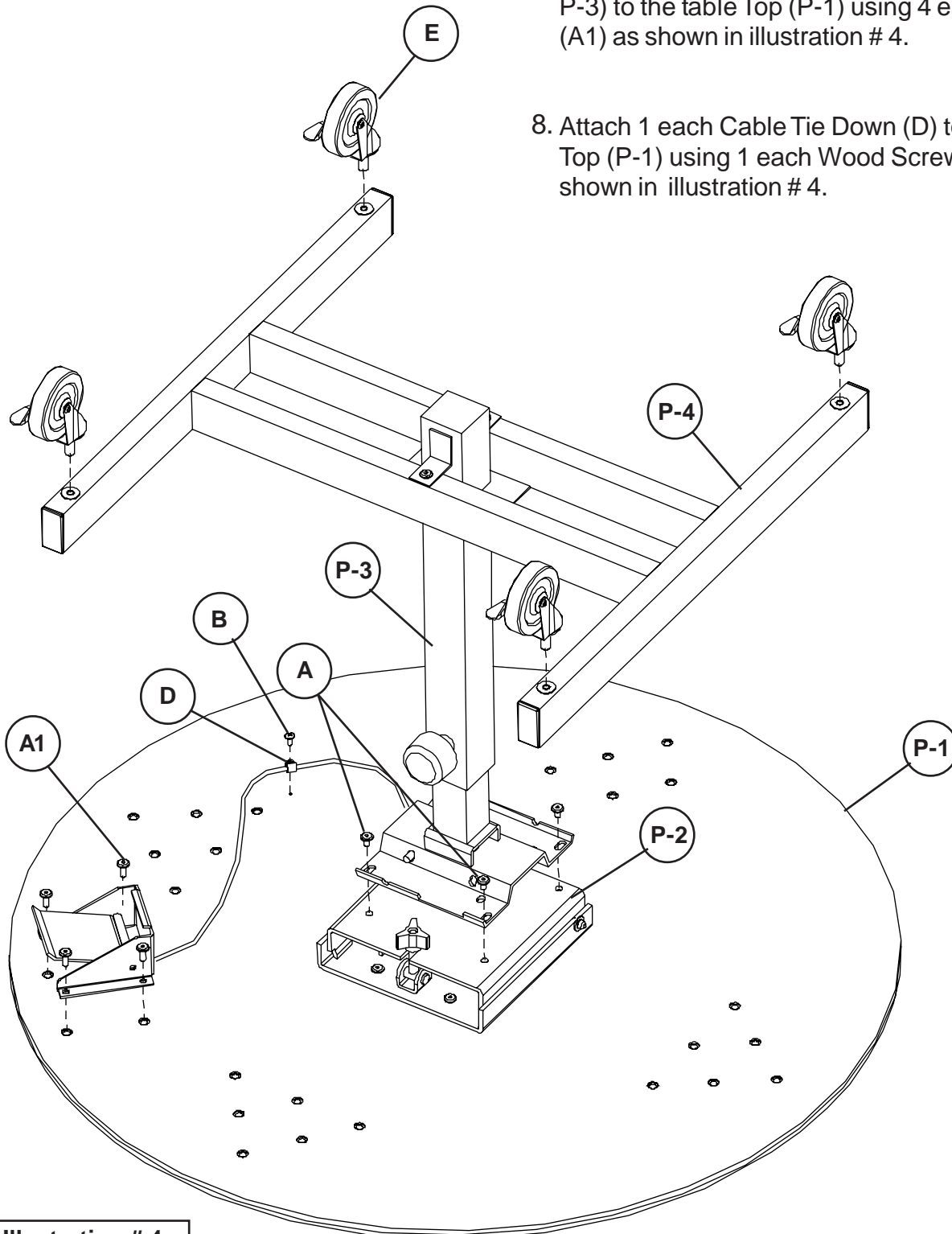


Illustration # 4

Height Adjustment

To raise height of Top Platform, loosen adjustment knob (C) and press paddle on underside of Top Platform upward toward top. The pneumatic cylinder will begin lifting the unit, and you can release Paddle at the desired height. Secure platform at desired height by tightening adjustment knob (C).

To lower height of Top Platform, loosen adjustment knob (C) and press paddle on underside of Top Platform upward toward top. Press on center of Top Platform using body weight. Top Platform will lower and you can release Paddle at the desired height. Secure platform at desired height by tightening adjustment knob (C).

Flip-Top

To Flip the Top Platform up for storage, loosen Lockdown Knob located on front of Flip Top Bracket (P-2) and lift up on front side of table top. When the Table Top is rotated to 90 degrees, the Top Support will lock into place, preventing the Table Top from falling down.

To rotate the Table top to the flat position (user position), lift up on the Top Support and lower the Table Top carefully. When the Table top reaches the flat position, rotate the Lock-Down Knob under the Flip Top Bracket (P-2) and tighten.

